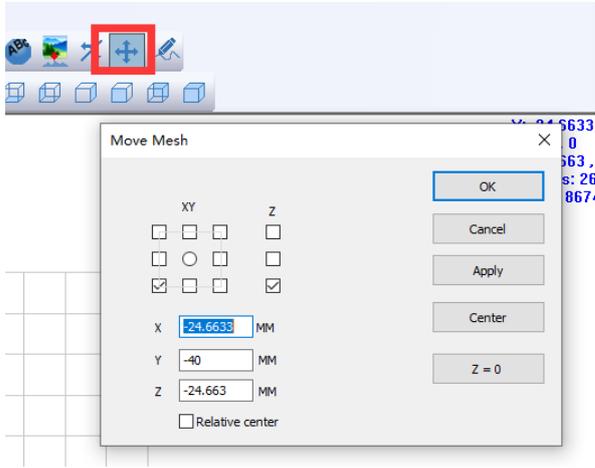
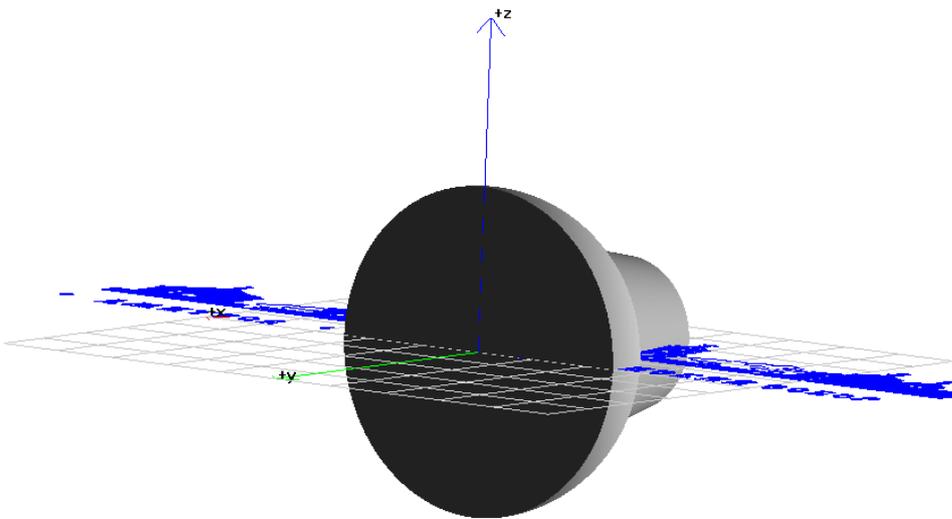


# The Step For 3D rotary marking

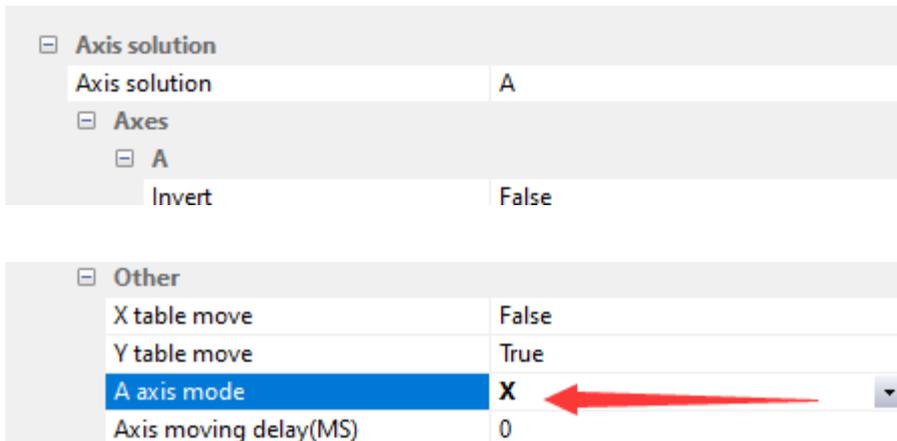
Load Stl file, and adjust it on the center position like the picture.



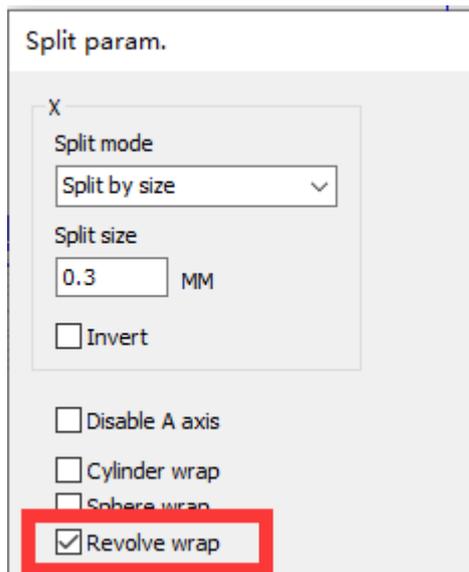
And then load marking file, put the file on the center also. (for the position of the Marking file, you can take some position adjustment)



And then enable A axis, and select X model. You have to set correct parameter for rotary.



Then we set the split parameter,

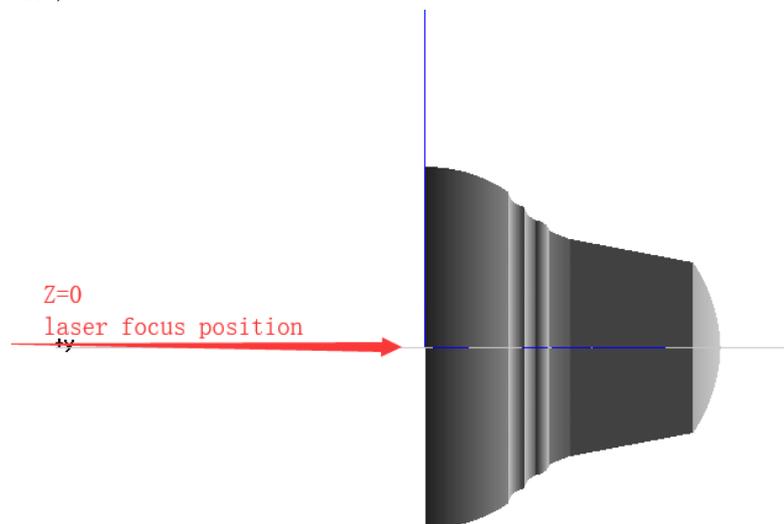


Normally we split it by size, if you hatch line distance is 0.1mm, so we use 0.3 or 0.5 for split size, this is all of software setting.

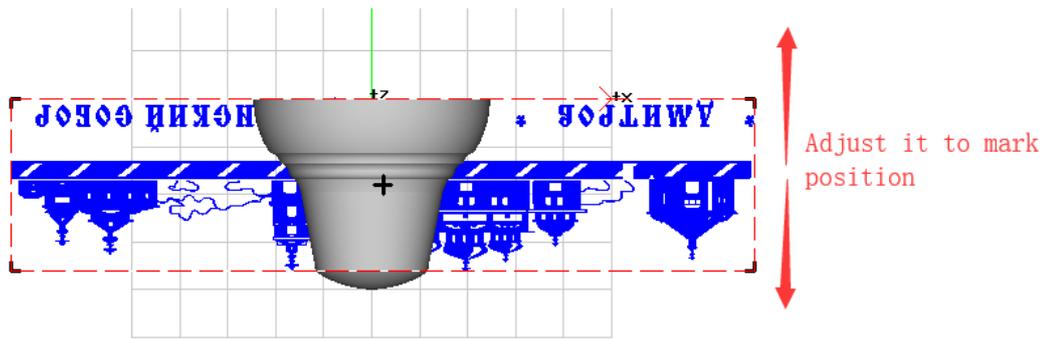
**(Please test your part and input right laser marking parameter according to your part material)**

All of the software setting is done, now goes to adjust rotary and mark position.

For this project, 3D scanner must be use, what need to do is, move laser marking position on the part center,



Then adjust the marking file position on the part,



Then click mark, if you get right position, the mark will be real done on your part.