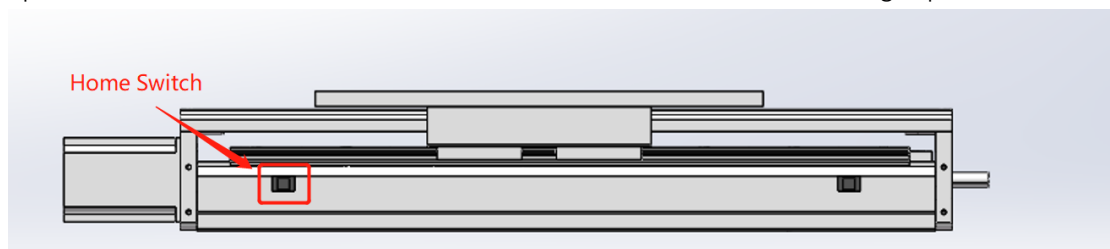


Home-for axis mark

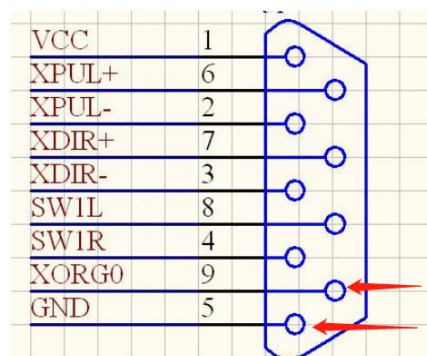
Home	
Enable	False
Active low level	False
Positive direction	False
Find index	False
Home speed(MM/Seco...	10
Leave speed(MM/Seco...	5
Home offset(MM)	0
Enable goto special po...	False
Special postion(MM)	0
Accurate Home	False

Home Switch

Split mark, the home switch has to be installed, so the axis will work on right position.



The Switch could be Push Switch or Photoelectric switch



Pin9 is ORGO, Pin5 is Gnd, short Pin9 short to Pin5, means home signal. The Pin9 will have 5V, short to Gnd will be 0V.

The Pin9 could accept 5-24V, for Photoelectric switch, connect signal cable to Pin9, touch Photoelectric switch, the signal voltage will update, so the program will get this signal.

Home	
Enable	False
Active low level	False
Positive direction	False

Active low level means short to Gnd(0V).