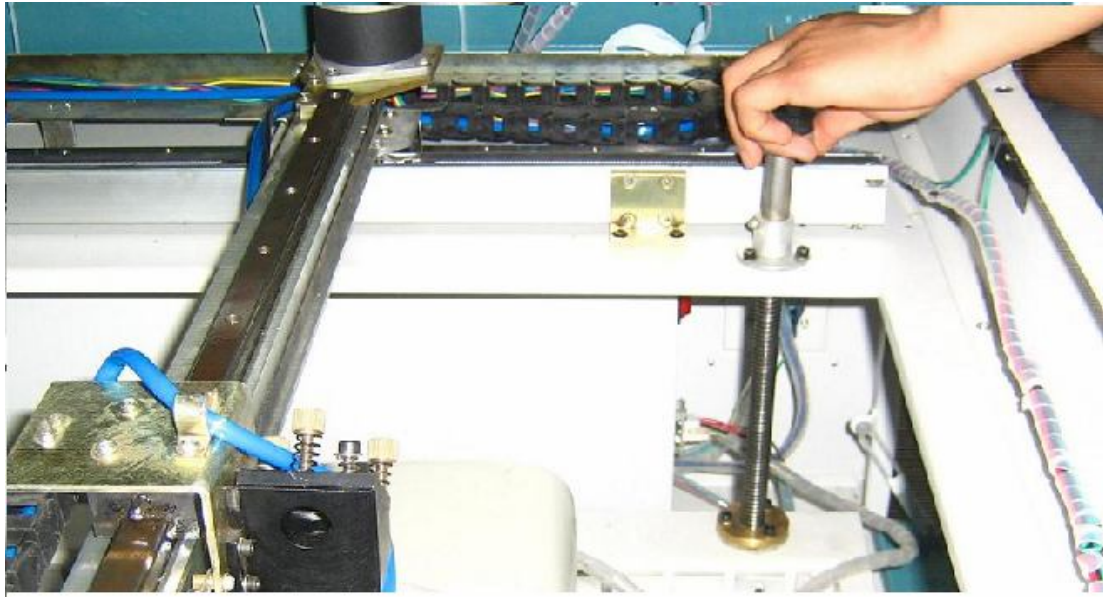
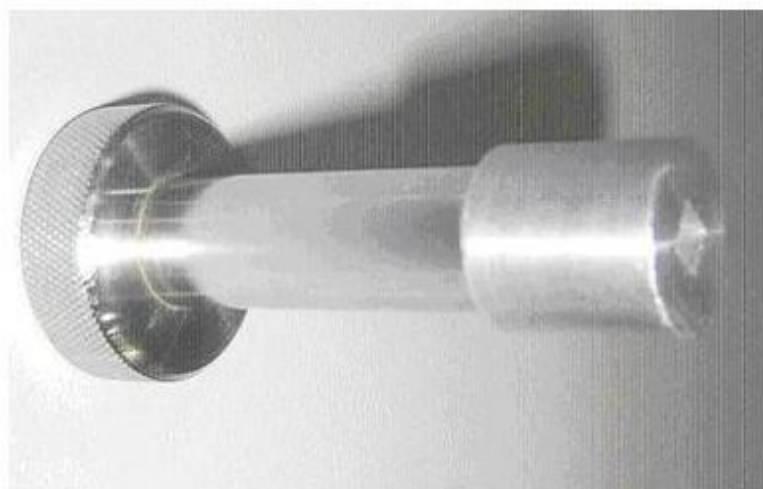


Instruction for rotary installation

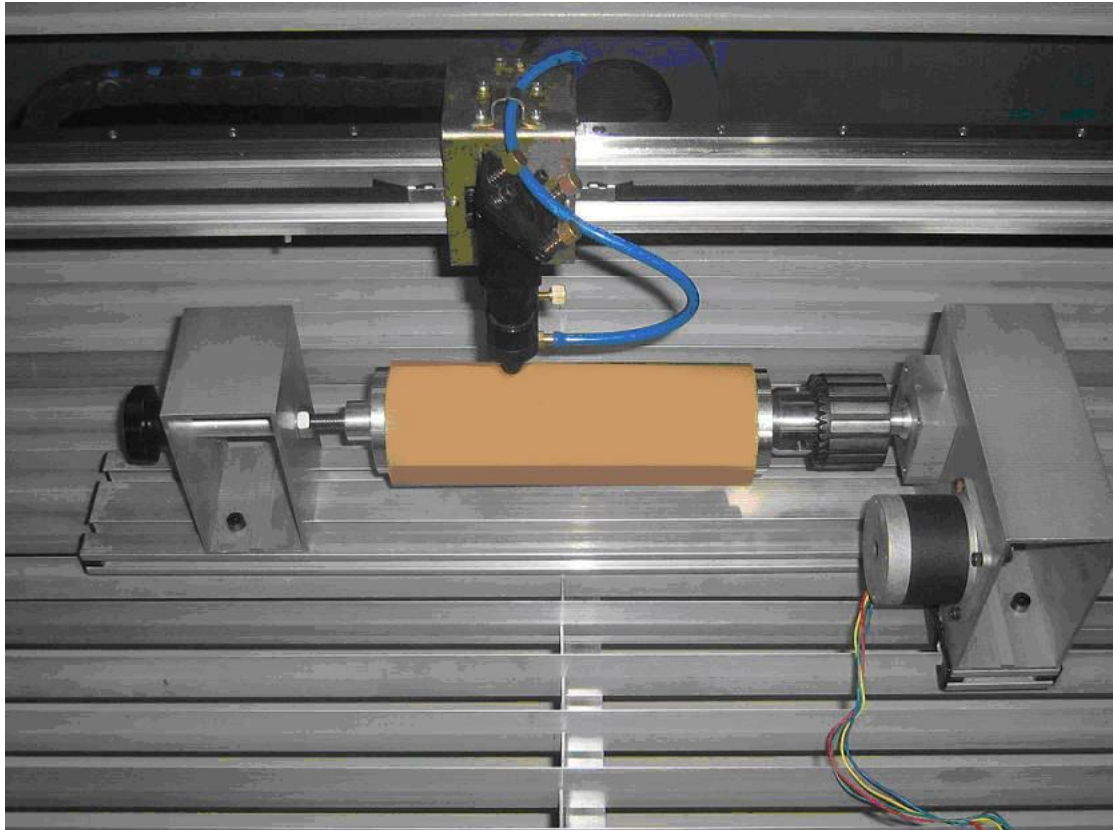
First step: Use "Lifter Handle" to rotate the bar and make sure the working table is in the right position.



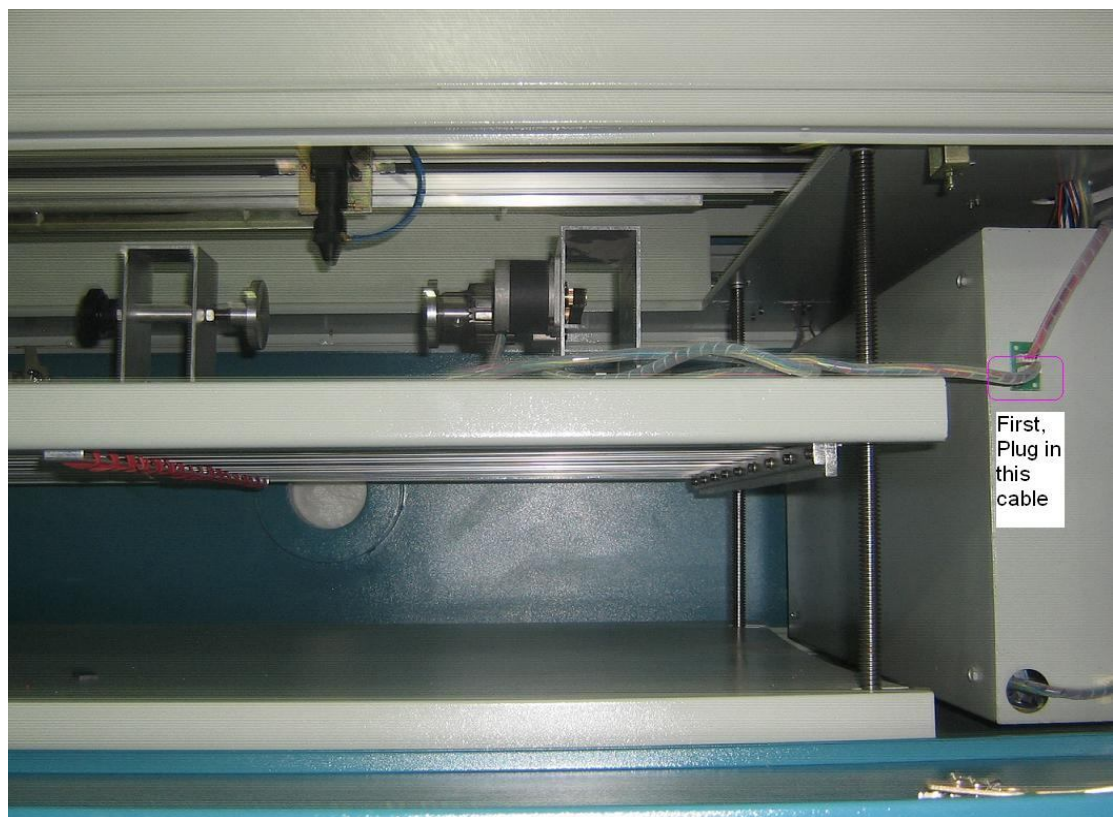
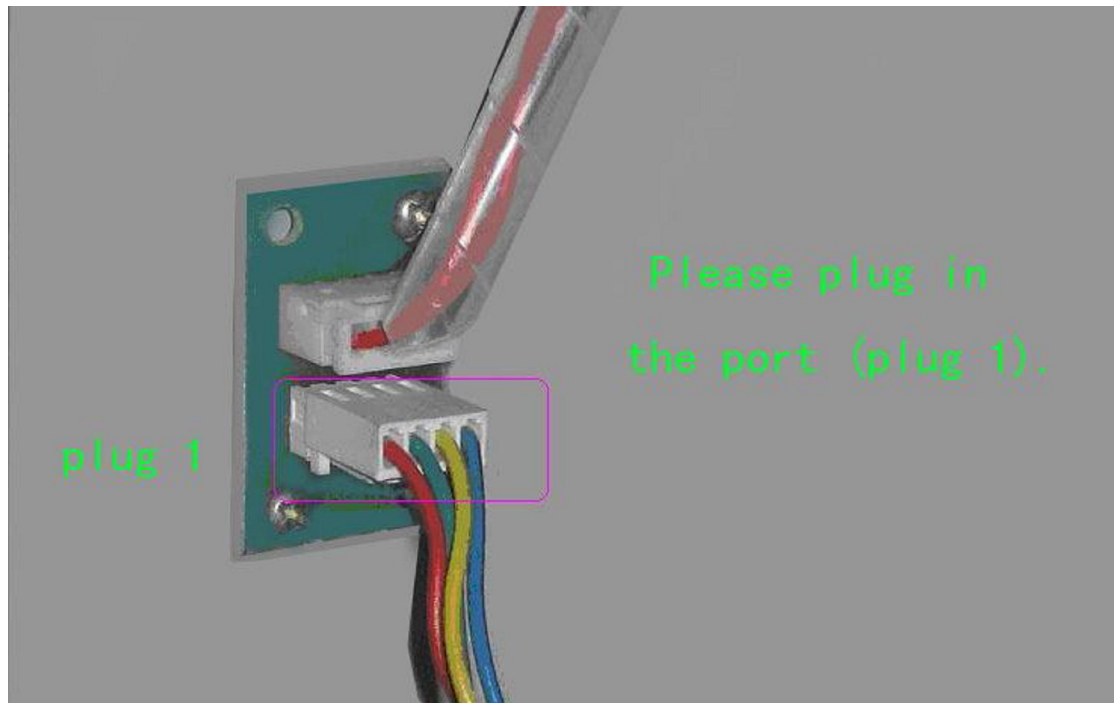
Lifter Handle



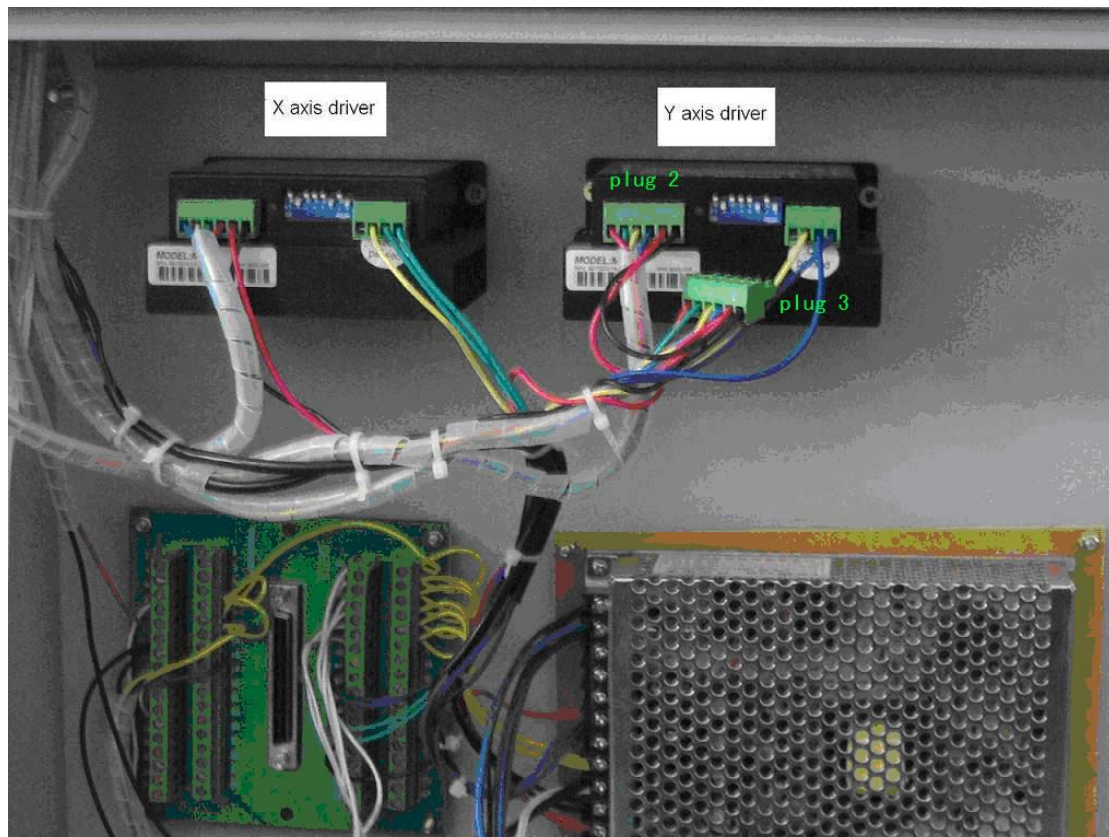
Second step: put rotary on the working plate, please check the picture below:

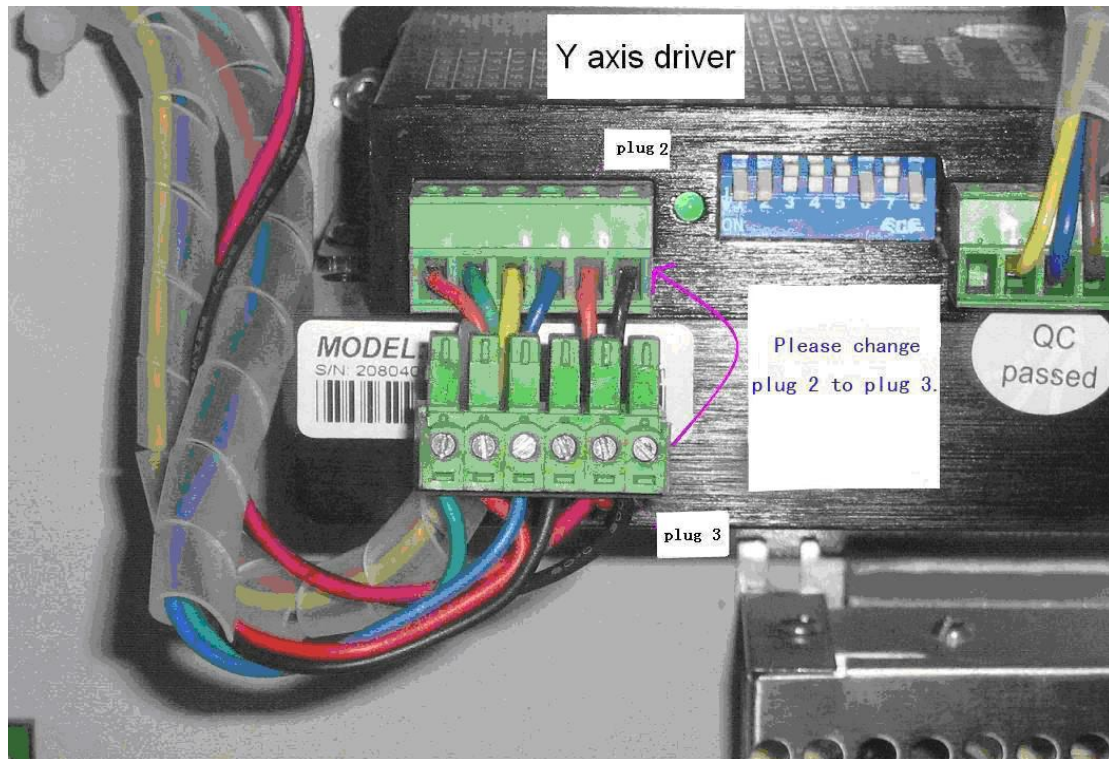


Third step: Connect rotary with machine.

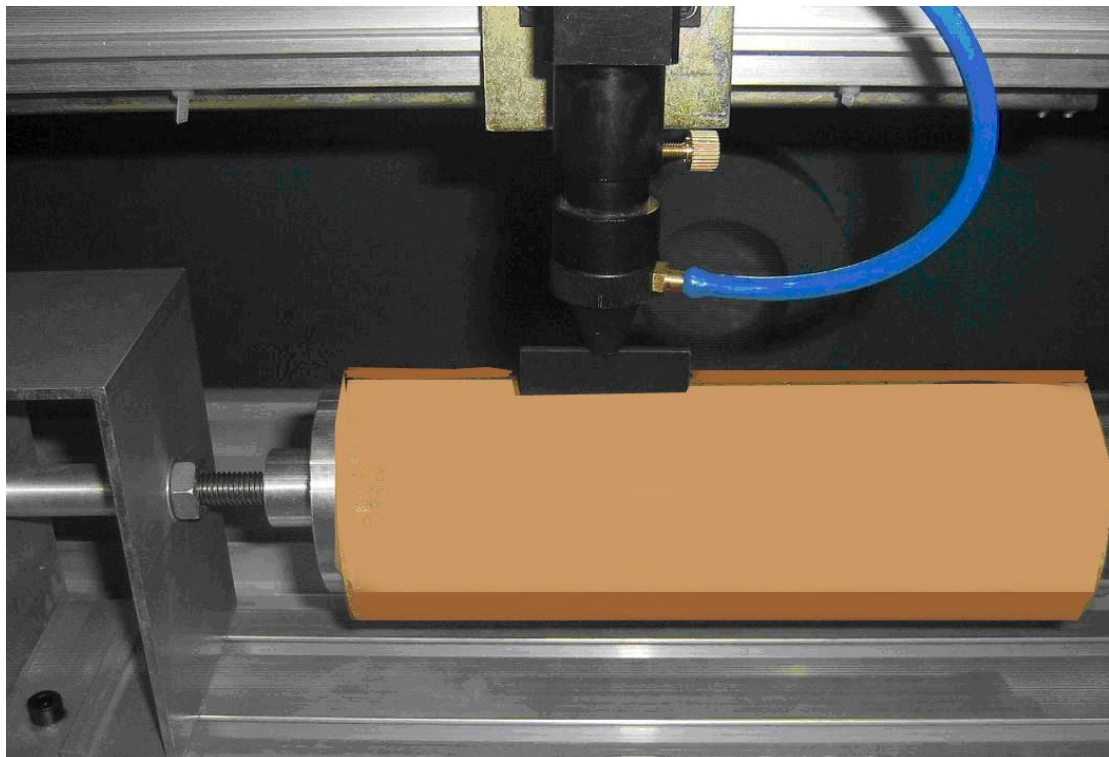


Fourth step: Please change plug 2 to plug 3 as the pictures show below. (**Note:** When using rotary attachment, we will use the motor for itself, so we should connect the cables of motor to Y axis driver at first)

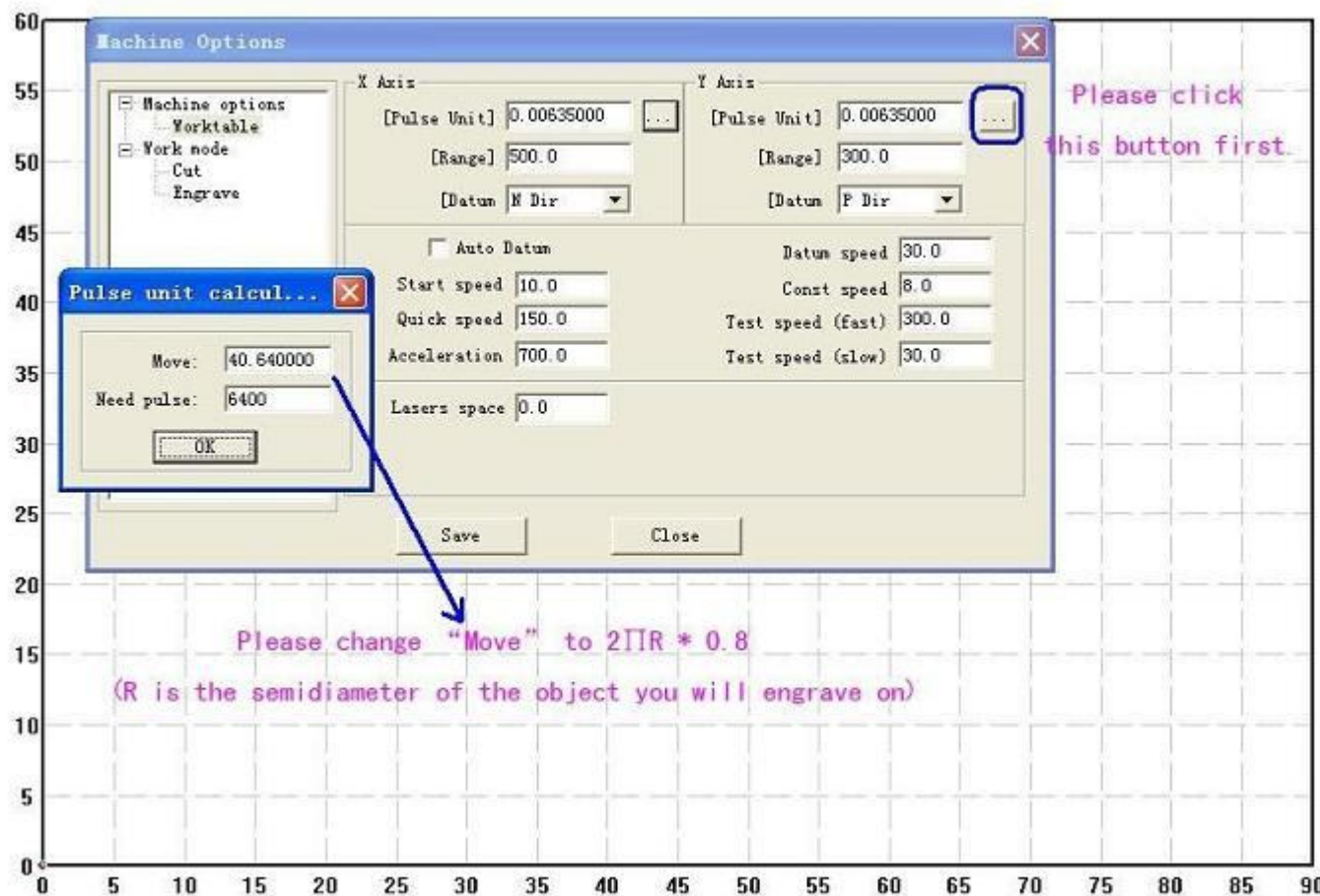




Fifth step: Adjust focal length using acrylic block.



After all is done, please open the software and change "Move" for Y-axis as the picture shows.



Remark: The other parameters are the same as working without the rotary attachment.

After doing all as above, it is easy to output with rotary.